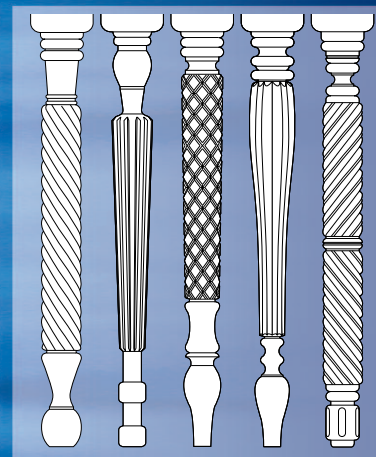
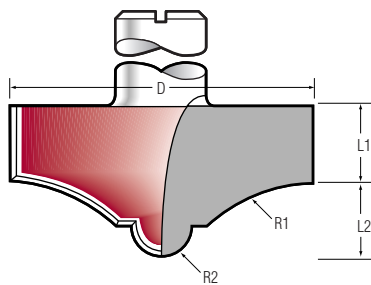


# Barley Twist Cutters



SAMPLE DESIGNS

## TCT Barley Twist Cutters



BTC1

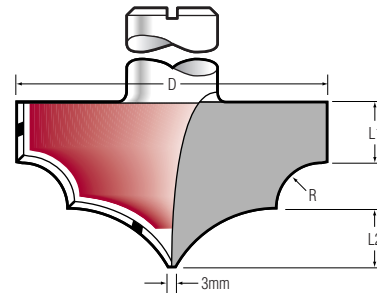
n.max  
18,000



BG-TEST  
145-001

**Astragal Effect** give an extra feature to turned parts. Can also be used as an edge profile or special panel effect.

Order Ref. No.	Dmm	L1mm	L2mm	R1mm	R2mm	8mm	Shank	
							12mm	1/2"
BTC1	40	9	11	22	4	£73.00	£73.00	£73.00



BTC4

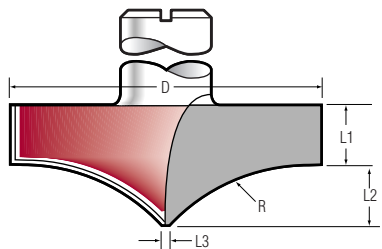
n.max  
18,000



BG-TEST  
145-001

This **Double Radius Effect** cutter can be used as an edge mould cutter.

Order Ref. No.	Dmm	L1mm	L2mm	R1mm	R2mm	8mm	Shank	
							12mm	1/2"
BTC4	41.5	8	7	6	15	£73.00	£73.00	£73.00



BTC2

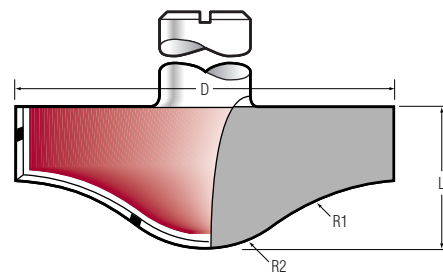
n.max  
18,000



BG-TEST  
145-001

This **Shallow Radius** cutter is very popular for standard barley twist design. Ideal for use on heavy duty lathes with routing attachment.

Order Ref. No.	Dmm	L1mm	L2mm	L3mm	Rmm	8mm	Shank	
							12mm	1/2"
BTC2	41.5	8	8	2	25	£73.00	£73.00	£73.00



BTC5

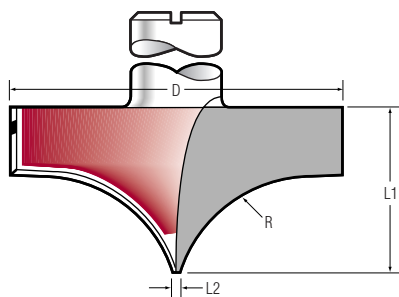
n.max  
18,000



BG-TEST  
145-001

The largest **Ogee Effect** cutter in this group, which is an ideal choice for flat roping or parallel fluting.

Order Ref. No.	Dmm	Lmm	R1mm	R2mm	Shank	
					12mm	1/2"
BTC5	50	18	30	15	£73.00	£73.00



BTC3

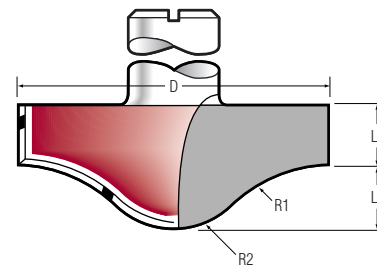
n.max  
18,000



BG-TEST  
145-001

This **Ovolo Cutter** is a deeper version of the BTC2. Can be used for engraving when used with a CNC router machine.

Order Ref. No.	Dmm	L1mm	L2mm	Rmm	8mm	Shank	
						12mm	1/2"
BTC3	44	22	2	18	£73.00	£73.00	£73.00



BTC6

n.max  
18,000



BG-TEST  
145-001

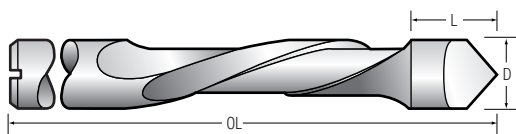
The smaller version of the BTC5 Ogee cutter, and can also be used for roping effect and fluting as well as panel raising.

Order Ref. No.	Dmm	L1mm	L2mm	R1mm	R2mm	8mm	Shank	
							12mm	1/2"
BTC6	41.5	8	8.5	19	11	£73.00	£73.00	£73.00

A range of cutters which are ideal for producing barley twist designs for chair legs and pilaster fluting. Can also be used for edge profiling. *Alternative Titman Cutters that may be used for fluting: GC Range on page 31 & Ogee Range on page 44.*

# Caravan Manufacturers Cutters

## HSS Spiral Flute Plunge & Trim for aluminium cladding



AST14

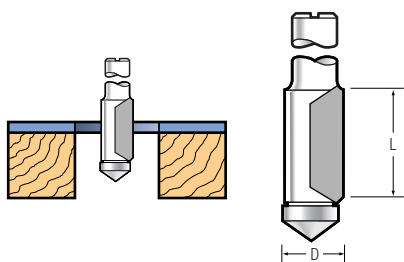
n.max  
24,000



A spiral cutter for caravan and mobile home manufacturers in HSS. Used for cutting aluminium faced panels.

Order Ref. No.	D	L	Overall Length	1/4"	Shank 3/8"	1/2"
AST14	1/4"	3/4"	3"	£19.00	—	—
AST38	3/8"	1"	3.7/16"	—	£23.00	—
AST12	1/2"	1.1/4"	4"	—	—	£29.00

## TCT Plunge & Trim



PTC63SF

n.max  
24,000



A very popular cutter with caravan manufacturers. Used for cutting apertures and openings in caravan sections.

### TCT

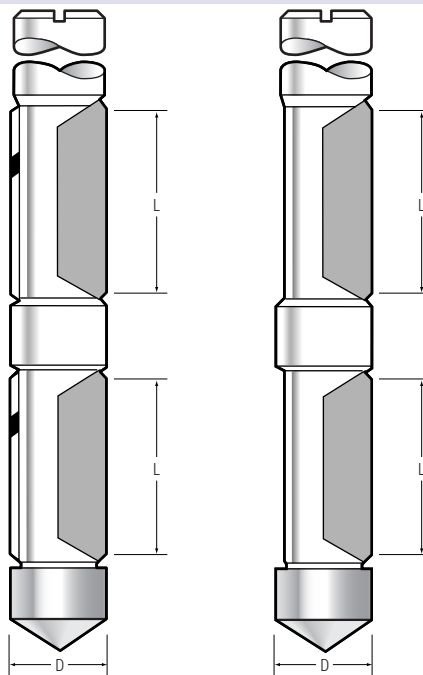
Order Ref. No.	Dmm	Lmm	6mm	1/4"	8mm	3/8"	12mm	1/2"
PTC63SF	6.3	20	£16.00	£16.00	—	—	—	—
PTC65SF	6.3	20	—	—	£16.00	£16.00	—	—
PTC38DF	9.5	25	—	—	£23.00	£23.00	—	—
PTC38SF	9.5	25	—	—	—	£23.00	—	—
PTC127DF	12.7	25	—	—	—	£33.00	£33.00	£33.00
PTC127LK	12.7	50	—	—	—	—	—	£54.
PTC127SF	12.7	25	—	—	—	—	—	£33.00
SPTC65SF ∅	6.3	20	£23.00	£23.00	—	—	—	—

### HSS

Order Ref. No.	Dmm	Lmm	Shank 1/4"
PTC63SF	6.3	20	£20.00

∅ = Solid carbide      SF = Single flute  
DF = Double flute      LK = Long cut

## TCT Plunge & Double Trim



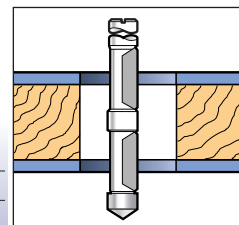
PDT127SF  
PDT127DF

n.max  
24,000

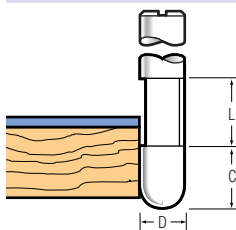


Heavy duty Plunge and Trim. Used for cutting double skins on caravan and mobile home sections. Consider the PDT127SF (single flute) for free cutting action on areas with heavy glue deposits.

Order Ref. No.	Dmm	Lmm	Overall Length mm	Shank 1/2"
PDT127SF	12.7	25	120	£42.00
PDT127DF	12.7	25+25	120	£44.00



## STC Guide and Trim



Solid carbide cutters ideal for trimming thin sheet material – used as a guide trimmer. Perfect for intricate internal trimming.

See page 10 for staggered tooth cutters.

GTC6

n.max  
24,000



Order Ref. No.	Dmm	Lmm	A	Cmm	Shank 6mm	1/4"
GTC6	6	9.5	90°	6	£22.00	—
GTC14	1/4"	9.5	90°	6	—	£22.00
GTC14BEV	6.3	6	83°	6	—	£18.00
GTC14SQU	6.3	6	90°	3	—	£18.00