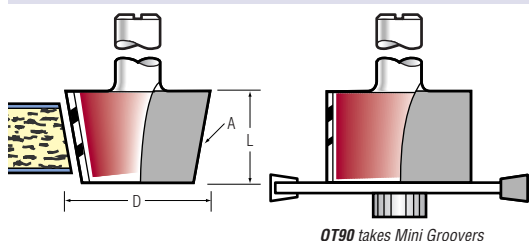


# Bevel & Chamfer Cutters

## TCT Overlay Edge Trimmers



OT80

n. max  
24,000



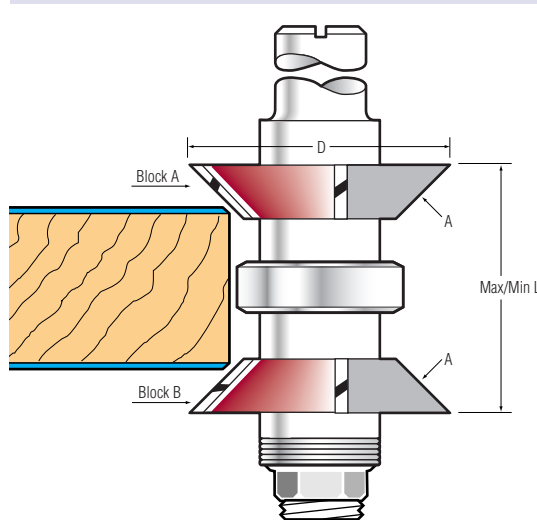
BG-TEST  
145-002

OT90 takes Mini Groovers

Used in conjunction with a side fence for trimming laminates. A selection of angles is offered producing different types of finish. OT90 has end location screw for fitting G36 range for trimming and slotting – see page 93.

Order Ref. No.	Dmm	Lmm	A	Shank			
				6mm	1/4"	8mm	3/8"
OT90	18	12	90°	£20.00	£20.00	£20.00	£20.00
OT80	18	12	80°	£20.00	£20.00	£20.00	£20.00
OT60	24	9	60°	£20.00	£20.00	£20.00	£20.00
OT30	24	9	30°	£20.00	£20.00	£20.00	£20.00
OT45	24	9	45°	£20.00	£20.00	£20.00	£20.00

## TCT Adjustable Chamfer -with Bearing



BGAC45

n. max  
24,000



BG-TEST  
145-002

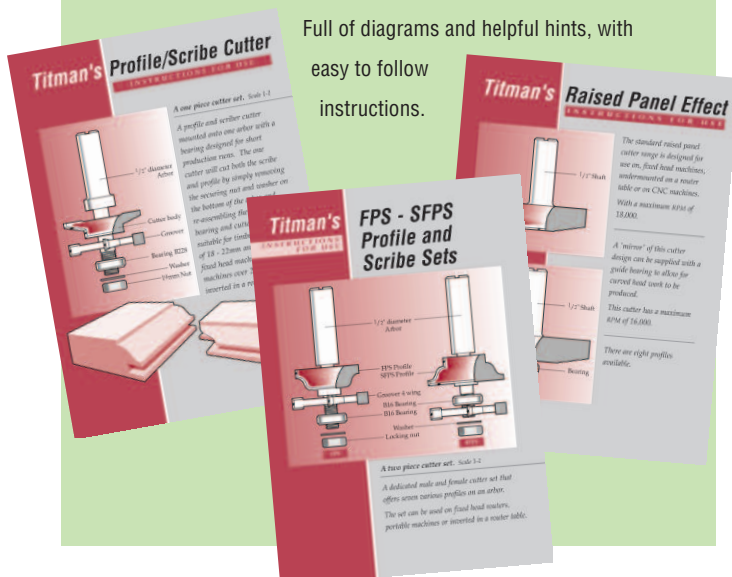
For bevelling and trimming the top and bottom edges of the workpiece. Adjust the four wing trimmer blocks with spacers for differing widths of material. To extend the life of cutting edges use 26mm bearing. For larger diameters see BCS38.

Order Ref. No.	Dmm	A	Max. Mat. thickness mm	Min. Mat. thickness mm	Shank 1/2"
BGAC45	35.5	45°	36	19	£80.00
BGAC65	35.5	65°	36	19	£80.00
BGAC45-A	45° Trimmer block A				£34.00
BGAC45-B	45° Trimmer block B				£34.00
BGAC65-A	65° Trimmer block A				£34.00
BGAC65-B	65° Trimmer block B				£34.00
BGAC-A	Arbor with spacers				£7.00
B22/8	Replacement Bearing 22mm				£7.00
B26/8	Replacement Bearing 26mm				£8.00

## Instruction Leaflets

Send for your **free** instruction leaflets on how to produce **Raised Panel Effect, Profile and Scribe Cutters** – safely.

Full of diagrams and helpful hints, with easy to follow instructions.

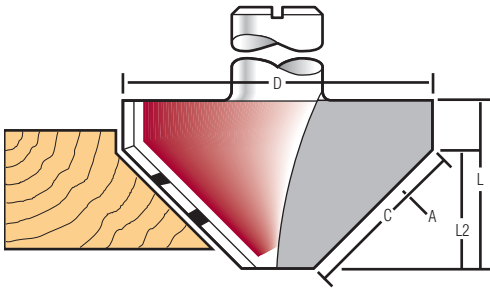


## CONVERSION

IMPERIAL	METRIC	IMPERIAL	METRIC	IMPERIAL	METRIC
1/16	1.6	3/8	9.5	3/4	19.05
1/8	3.2	1/2	12.7	7/8	22.22
1/4	6.35	5/8	15.88	1	25.40

## TCT Chamfer - heavy duty

The ideal heavy duty cutter for producing splay work. These cutters have a bottom cut facility.

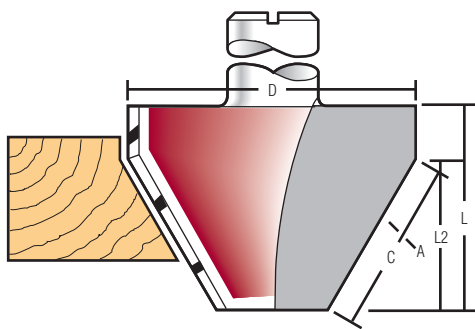


**CHC45**

n.max 24,000

BG-TEST 145-002

Order Ref. No.	Dmm	Lmm	Cmm	A	L2mm	Shank			
						3/8"	10mm	12mm	1/2"
CHC45	41	22	23	45°	14	£43.00	£43.00	£43.00	£43.00
CHC45LK	58	30	34	45°	24	-	-	-	£52.00

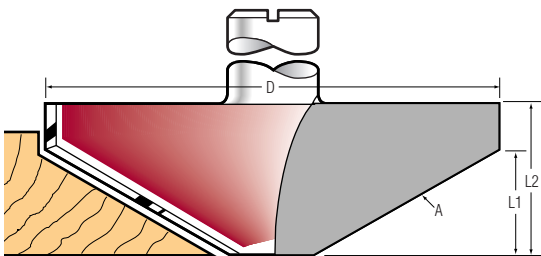


**CHC60**

n.max 24,000

BG-TEST 145-002

Order Ref. No.	Dmm	Lmm	Cmm	A	Max. Mat.	Shank			
						3/8"	10mm	12mm	1/2"
CHC60	38	27	25.5	60°	19	£46.00	£46.00	£46.00	£46.00



**CHC30**

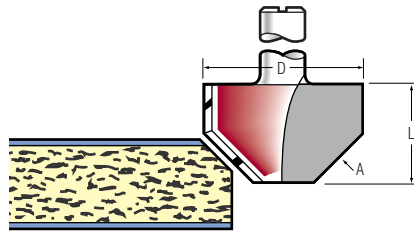
n.max 18,000

BG-TEST 145-002

Not recommended for use with portable routers – fixed head machines only.

Order Ref. No.	Dmm	L1mm	L2mm	A	Shank	
					12mm	1/2"
CHC30	60	13.7	20	30°	£54.00	£54.00

## TCT Combination Trimmers



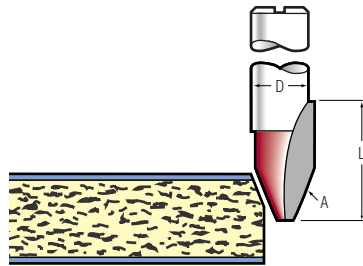
**CT45L**

n.max 24,000

BG-TEST 145-002

Titman Combination Trimmers are designed for small hand held machines to bevel and trim formica overhang. To ensure longer life use the complete cut length of the cutter to prevent premature wear.

Order Ref. No.	Dmm	Lmm	A	Shank			
				6mm	1/4"	8mm	3/8"
CT45L	21	13	45° & 90°	£26.00	£26.00	£26.00	£26.00



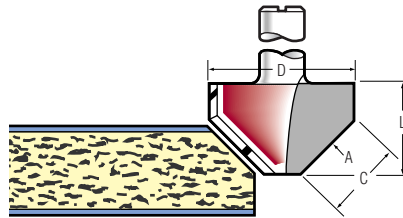
**SFT22**

n.max 24,000

BG-TEST 145-002

To suit popular trimming machines

Order Ref. No.	Dmm	Lmm	A	Shank	
				1/4"	1/2"
SFT22	8	10	22° & 90°	£20.00	



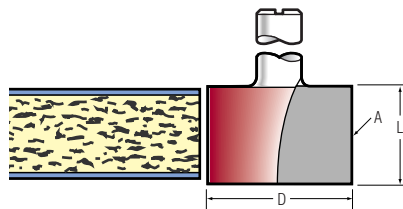
**BT45**

n.max 24,000

BG-TEST 145-002

6mm shank included in range to suit Haffner machine.

Order Ref. No.	Dmm	Lmm	A	Cmm	Shank		
					6mm	1/4"	8mm
BT45	19	10	45° & 90°	8.5	£24.28	£24.28	£24.28



**ST90**

n.max 24,000

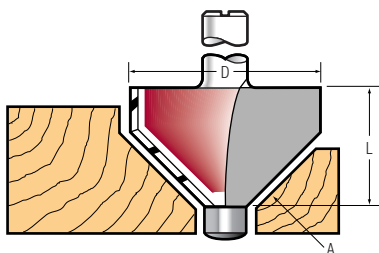
BG-TEST 145-002

6mm shank included in range to suit Haffner machine.

Order Ref. No.	Dmm	Lmm	A	Shank		
				6mm	1/4"	8mm
ST90	19	13	90°	£20.00	£20.00	£20.00

## TCT Chamfer with Guide Pin

Available in two angles, 45° and 30°, for bevelling small sheet materials, i.e. plywood etc. Useful for internal work where the small diameter pin enables right angle corners to be machined. Pin diameter 5.5mm.



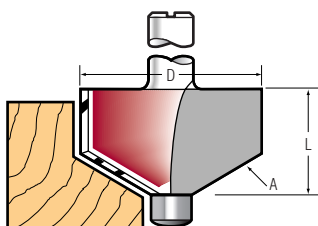
**CHCP45**

n.max  
24,000



BG-TEST  
145-002

Order Ref. No.	Dmm	Lmm	A	Shank			
				6mm	1/4"	8mm	3/8"
CHCP45	25	16	45°	£32.00	£32.00	£32.00	£32.00



**CHCP30**

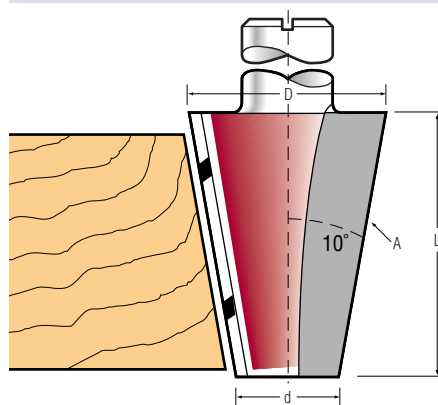
n.max  
24,000



BG-TEST  
145-002

Order Ref. No.	Dmm	Lmm	A	Shank			
				6mm	1/4"	8mm	3/8"
CHCP30	24	14	30°	£32.00	£32.00	£32.00	£32.00

## TCT Bevelled

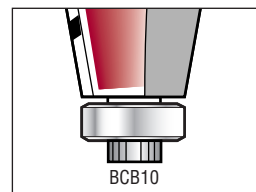


**BC10**

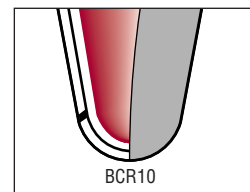
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24,000



BG-TEST  
145-002



BCB10



BCR10

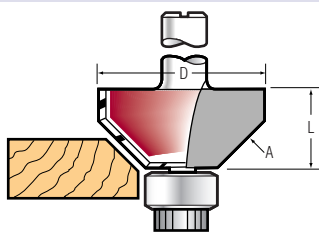
**BCB10** has flush guide bearing, to allow work with templates - ideal in situ.

A range of bevelled cutters designed to bevel larger sections of timber, chipboard & MDF. Suitable for material up to 30mm thick. These cutters are for profiling only.

**BCR10** has a bottom radius ideal for scallop fluting and finger pull applications.

Order Ref. No.	Dmm	dmm	Lmm	Rmm	A	Shank			
						8mm	3/8"	12mm	1/2"
BC10	26	12.7	35	-	10°	£47.00	£47.00	£47.00	£47.00
BCB10	26	12.7	35	-	10°	£50.00	-	£50.00	£50.00
BCR10	26	12.7	39	7	10°	£53.00	-	£53.00	£53.00
B127 Replacement Bearing			12.7						£6.00

## TCT Internal Bevel



**IBC45**

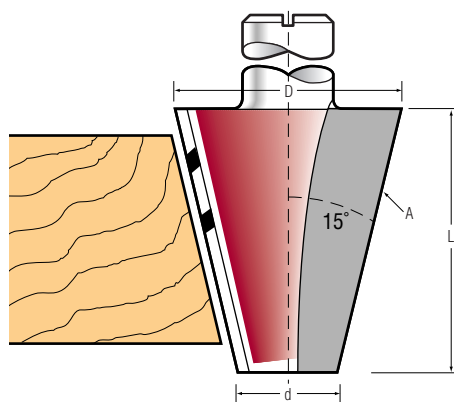
n.max  
24,000



BG-TEST  
145-002

To enable square frames to be moulded after assembly and prevent scribing work when tenoning.

Order Ref. No.	Dmm	Lmm	A	Bearing Dia. mm	Shank		
					6mm	1/4"	8mm
IBC45	22	10	45°	3.75	£36.00	£36.00	£36.00
B375	Replacement Bearing						£9.00

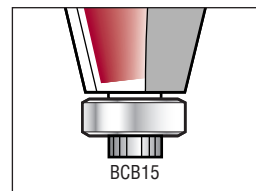


**BC15**

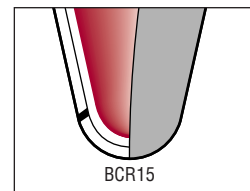
n.max  
24,000



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145-002



BCB15



BCR15

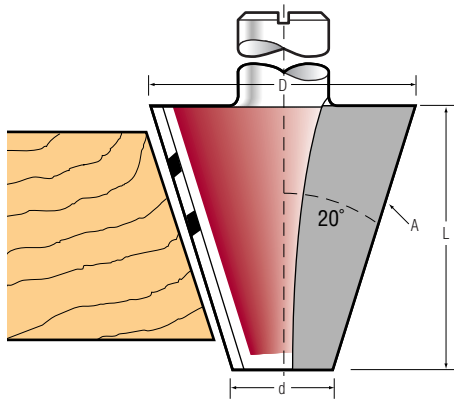
Suitable for material up to 30mm thick.

**BCB15** has a guide bearing

**BCR15** has a bottom radius ideal for scallop fluting and finger pull applications.

Order Ref. No.	Dmm	dmm	Lmm	Rmm	A	Shank		
						3/8"	12mm	1/2"
BC15	30	12.7	35	-	15°	£52.00	£52.00	£52.00
BCB15	30	12.7	35	-	15°	-	£55.00	£55.00
BCR15	30	12.7	39	6.35	15°	-	£58.00	£58.00
B127 Replacement Bearing			12.7					£6.00

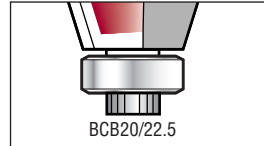
**Titman Tip** Top bearing option available, see XC106 + XC121 page 103.



**BC20**

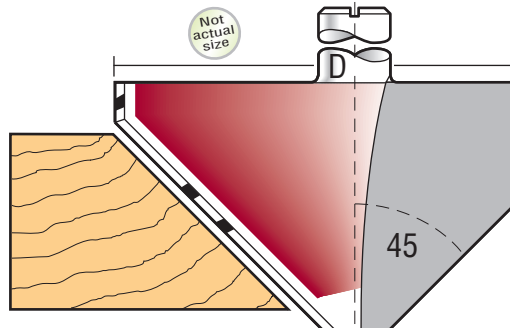
n.max  
24,000

BG-TEST  
145-002



Suitable for material up to 30mm thick.  
**BC22.5** gives a half 45° angle ideal for bevelling to form carcassing for counter display work.  
**BCB20/S, BCB20** and **BCB22.5** have guide bearings.

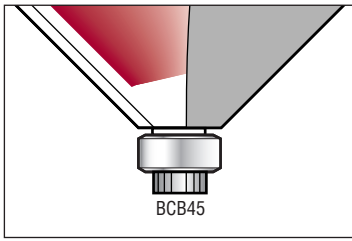
Order Ref. No.	Dmm	dmm	Lmm	A	Shank			
					1/4"	8mm	12mm	
BC20	35	12.7	35	20°	—	—	£52.00	£52.00
BC22.5	27	4	28	22.5°	£48.00	—	—	—
BC22.5	38	12.7	35	22.5°	—	—	£52.00	£52.00
BCB20/S	33	12.7	28	20°	—	£46.00	—	—
BCB20	35	12.7	35	20°	—	—	£55.00	£55.00
BCB225	38	12.7	35	22.5°	—	—	£55.00	£55.00
B127	Replacement Bearing			12.7	—	—	—	£6.00



**BC45**

n.max  
16,000

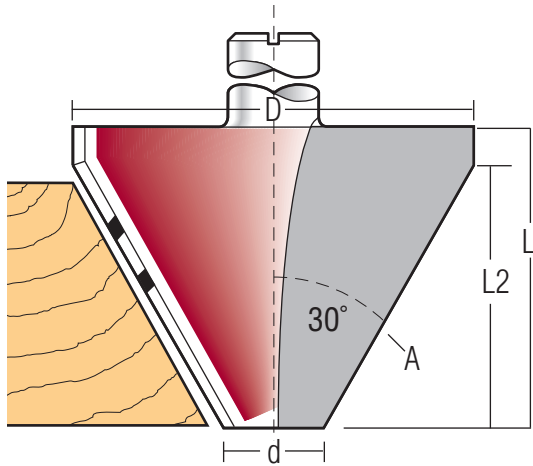
BG-TEST  
145-002



Suitable for material up to 30mm thick.  
**BC45 & BCB45**- Fixed head machines only.  
**BC4527 & BCB4527** should only be used on portables mounted in a router table.  
**BCB45 & BCB4527** have guide bearings.

Order Ref. No.	Dmm	dmm	L2mm	Lmm	A	Shank		
						9/16"	16mm	12mm
BC4527	57	12.7	22	27	45°	£96.00	—	—
BCB4527	57	12.7	22	27	45°	£99.00	—	—
BC45	80	12.7	35	43	45°	—	£112.00	£112.00
BCB45	80	12.7	35	43	45°	—	£115.00	£115.00
B127	Replacement Bearing			12.7	—	—	—	£6.00

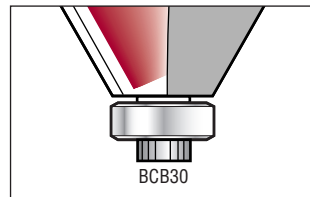
RT version available - see page 131.



**BC30**

n.max  
18,000

BG-TEST  
145-002



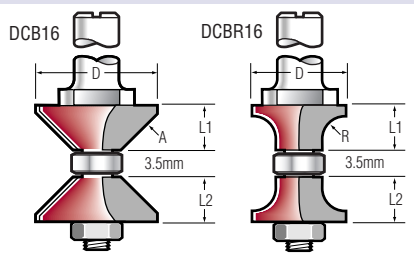
Suitable for material up to 30mm thick.  
**Fixed head machines only and should only be used on portables mounted in a router table.**  
**BCB30 & BCB30S** have guide bearings.

Order Ref. No.	Dmm	dmm	Lmm	Cmm	A	Shank		
						8mm	12mm	1/2"
BCB30/S	36	12.7	20	—	30°	£49.00	—	—
BC30	53	12.7	35	43	30°	—	£86.00	£86.00
BCB30	53	12.7	35	43	30°	—	£89.00	£89.00
B127	Replacement Bearing			12.7	—	—	—	£6.00

**Titman Tip**

When cutting bevels on cross grain ensure the cut is supported by a packing piece to prevent break out.

**TCT Double Chamfer Sets**



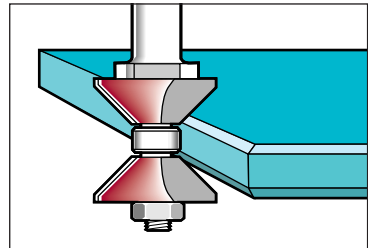
**DCB16**

n.max  
24,000

BG-TEST  
145-002

Double Chamfer or Birds Beak cutters are suitable for panels from 4mm to 10mm thickness. Ideal for bevel trimming thin sheets of Trespa, Perspex and all sheet materials 4mm to 8mm thickness. A guide bearing makes this the perfect cutter for in-situ working. Two wing for finer finish on acrylics and hard plastics.

Order Ref. No.	Dmm	L1mm	L2mm	Rmm	A	Shank			
						6mm	1/4"	8mm	1/2"
DCB16	16	6	6	—	45°	£55.00	£55.00	£55.00	£55.00
DCBR16	12.3	6	6	3	—	£55.00	£55.00	£55.00	£55.00
B63	Replacement bearing			—	—	—	—	—	£9.00



For producing a safety edge on hard plastics and tuinol type material.



**Titman Tip**

Before using this cutter ensure that the edge that is being chamfered is clean, smooth and square edged.